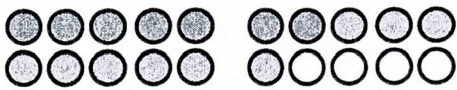


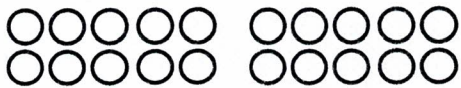
# Zuerst zum Zehner und dann weiter (+, -, -/+)



$$\boxed{7} + \boxed{9} = \boxed{16}$$

$$\boxed{7} + \boxed{3} + \boxed{6} = \boxed{16}$$

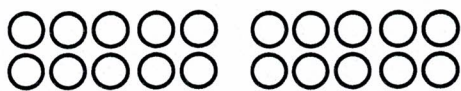
10



$$\boxed{6} + \boxed{8} = \boxed{\phantom{00}}$$

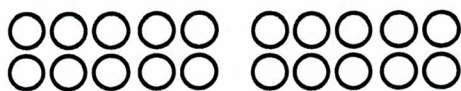
$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$

10



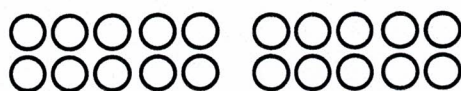
$$\boxed{8} + \boxed{7} = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$



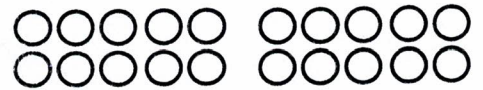
$$\boxed{5} + \boxed{6} = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$



$$\boxed{9} + \boxed{5} = \boxed{\phantom{00}}$$

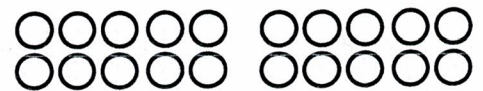
$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$



$$\boxed{8} + \boxed{6} = \boxed{\phantom{00}}$$

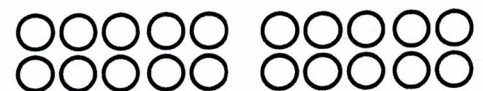
$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$

10



$$\boxed{7} + \boxed{8} = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$



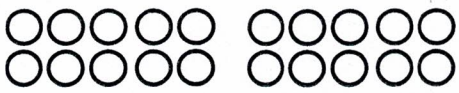
$$\boxed{6} + \boxed{5} = \boxed{\phantom{00}}$$

$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$



$$\boxed{5} + \boxed{9} = \boxed{\phantom{00}}$$

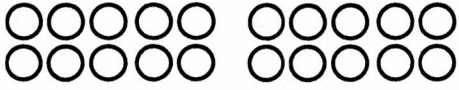
$$\boxed{\phantom{00}} + \boxed{\phantom{00}} + \boxed{\phantom{00}} = \boxed{\phantom{00}}$$



$$9 + 2 = \square$$

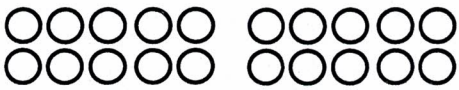
$$\square + \square + \square = \square$$

10



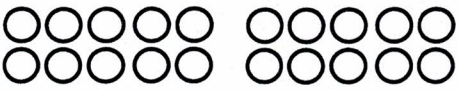
$$4 + 9 = \square$$

$$\square + \square + \square = \square$$



$$4 + 7 = \square$$

$$\square + \square + \square = \square$$



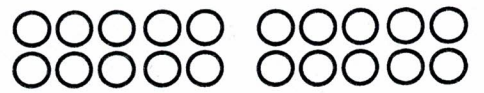
$$9 + 6 = \square$$

$$\square + \square + \square = \square$$



$$7 + 6 = \square$$

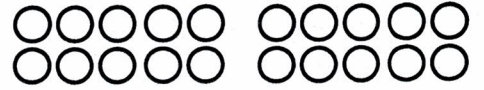
$$\square + \square + \square = \square$$



$$2 + 9 = \square$$

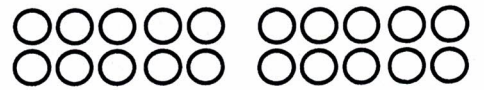
$$\square + \square + \square = \square$$

10



$$9 + 4 = \square$$

$$\square + \square + \square = \square$$



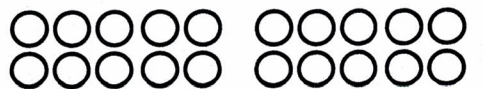
$$7 + 4 = \square$$

$$\square + \square + \square = \square$$



$$6 + 9 = \square$$

$$\square + \square + \square = \square$$



$$6 + 7 = \square$$

$$\square + \square + \square = \square$$

## Lernwörter 8

Eule

Feuer

heute

Scheune

Freunde

Feuerwehr

leuchten

neun

neu

Leute

Heu

Beule